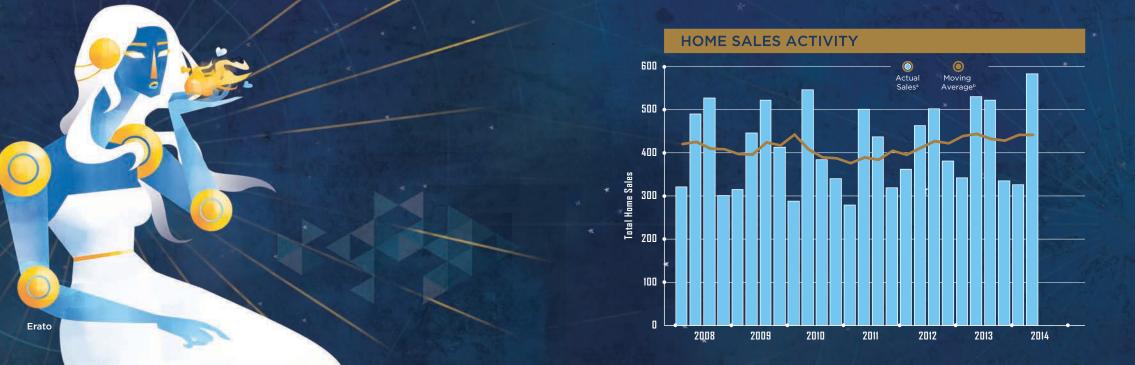
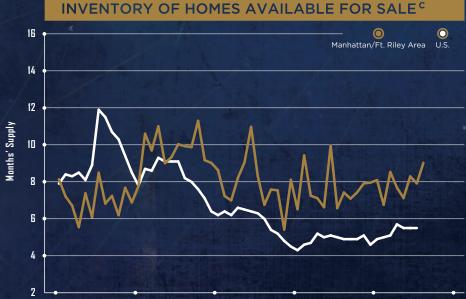
## ZONE 4 MANHATTAN/FORT RILEY AREA

THE MANHATTAN/FORT RILEY AREA HOUSING MARKET HAS REMAINED ONE OF THE STRONGEST IN THE STATE.



The Manhattan/Fort Riley Area housing market has remained one of the strongest in the state over the past three years. Home sales set a new record in the second quarter, and there is little to indicate the market will slow any time soon.

The inventory of homes available for sale reflects a balance between the extremes of Junction City – averaging a ten months' supply over the past several years – and Manhattan, with only a five months' supply in recent years.



National Association of REALTORS®, Participating REALTOR® multiple listing services across Kansas

- a) Total home sales in the Manhattan/Fort Riley Area as reported by participating REALTOR multiple listing services across Kansas
- b) Four-quarter centered moving average of actual sales
- c) Ratio of active listings to home sales, seasonally adjusted